

Introducing...

# GA<sup>®</sup> Titanium<sup>®</sup>-XV<sup>®</sup>

## BIGGER NOSE. BETTER, SMOOTHER CUTTING. MUCH LONGER LASTING.

### .404" HARVESTER BAR

**TITANIUM TOUGH**



Ultra high strength Titanium alloy steel bar body

Quality bar can be re-grooved for extra long life

Replaceable sprocket nose/tip

Internal oil feeder grooves (Patent Pending)

Premium Swiss roller bearings Long bearing life and resistance to nose spreading

High tensile rivets

15 tooth sprocket (Finland Utility Patent FI 10727 other patents pending)

**.404" PITCH**

All bar lengths over 16" available.

Old Part Number WM2-25-80SM WM2-25-80RM	PART NUMBER DETAILS <b>NEW Part Number</b> <b>WM2-25-80XV</b>	Rep. Nose Kit <b>GB15XV</b>
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- Stronger Bearings
- Slower Bearing speeds
- Longer life
- Replacement Nose Kit: GB15XV
- 15 Tooth Sprocket
- Replaceable Nose section

**NEW DESIGN**



**PROFESSIONAL 100% QUALITY PROFESSIONAL**

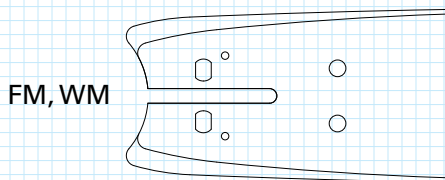
Improved cutting, less vibration, less chain jumping off bar.  
Better for tough conditions.



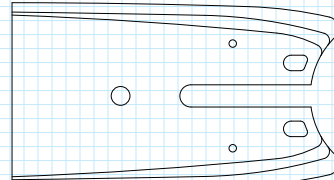
## Part Number Cross Reference Guide - Titanium XV

Old GB	New GB Titanium XV	Old GB	New GB Titanium XV	Old GB	New GB Titanium XV
FF2-17-80RM	FF2-17-80XV	FM4-25-80SM	FM4-25-80XV	HFIU-29-80SM	HFIU-29-80XV
FF2-17-80SM	FF2-17-80XV	FM4-27-63SQ	FM4-27-63XV	HFIU-17-80SM	HFIU-17-80XV
FF2-20-80RM	FF2-20-80XV	FM4-27-80RM	FM4-27-80XV	HFIU-20-80SM	HFIU-20-80XV
FF2-20-80SM	FF2-20-80XV	FM4-27-80SM	FM4-27-80XV	HFIU-25-80SM	HFIU-25-80XV
FF2-23-80RM	FF2-23-80XV	FM4-29-63SQ	FM4-29-63XV	HFIU-29-80SM	HFIU-29-80XV
FF2-23-80SM	FF2-23-80XV	FM4-29-80RM	FM4-29-80XV	NEW	JPS-25-80XV
FF2-25-80RM	FF2-25-80XV	FM4-29-80SM	FM4-29-80XV	NEW	JPS-27-80XV
FF2-25-80SM	FF2-25-80XV	FM4-30-80RM	FM4-30-80XV	SM2-25-63SQ	SM2-25-63XV
FF2-29-80RM	FF2-29-80XV	FM4-30-80SM	FM4-30-80XV	SM2-25-80RM	SM2-25-80XV
FF2-29-80SM	FF2-29-80XV	FM4-35-63SQ	FM4-35-63XV	SM2-25-80SM	SM2-25-80XV
FF2-35-80RM	FF2-35-80XV	FM4-35-80RM	FM4-35-80XV	VB25-63SQ	VB25-63XV
FF2-35-80SM	FF2-35-80XV	FM4-35-80SM	FM4-35-80XV	VB25-80RM	VB25-80XV
FFU-25-80SM	FFU-25-80XV	FM4-36-63SQ	FM4-36-63XV	VB25-80SM	VB25-80XV
FM2-29-80SM	FM2-29-80XV	FM4-36-80RM	FM4-36-80XV	VB30-63SQ	VB30-63XV
FM2-17-63SQ	FM2-17-63XV	FM4-36-80SM	FM4-36-80XV	VB30-80RM	VB30-80XV
FM2-17-80RM	FM2-17-80XV	FMU-21-63SM	FMU-21-63XV	VB30-80SM	VB30-80XV
FM2-17-80SM	FM2-17-80XV	FMU-21-80SM	FMU-21-80XV	WF2-25-80RM	WF2-25-80XV
FM2-20-63SQ	FM2-20-63XV	FMU-25-80SM	FMU-25-80XV	WF2-25-80SM	WF2-25-80XV
FM2-20-80RM	FM2-20-80XV	HF2-14-80RM	HF2-14-80XV	WF2-29-80RM	WF2-29-80XV
FM2-20-80SM	FM2-20-80XV	HF2-14-80SM	HF2-14-80XV	WF2-29-80SM	WF2-29-80XV
FM2-21-63SQ	FM2-21-63XV	HF2-16-80RM	HF2-16-80XV	WM2-21-63SQ	WM2-21-63XV
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FM2-25-63SQ	FM2-25-63XV	HF2-17-80SM	HF2-17-80XV	WM2-25-63SQ	WM2-25-63XV
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FM2-27-63SQ	FM2-27-63XV	HF2-23-80RM	HF2-23-80XV	WM2-27-80RM	WM2-27-80XV
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FM2-27-80SM	FM2-27-80XV	HF2-25-80RM	HF2-25-80XV	WM4-25-63SQ	WM4-25-63XV
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FM4-21-63SQ	FM4-21-63XV	HFI-25-80RM	HFI-25-80XV	WM4-29-80RM	WM4-29-80XV
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FM4-21-80SM	FM4-21-80XV	HFI-29-80RM	HFI-29-80XV	WM4-36-63SQ	WM4-36-63XV
FM4-25-63SQ	FM4-25-63XV	HFI-29-80SM	HFI-29-80XV		
FM4-25-80RM	FM4-25-80XV	HFIU-25-80SM	HFIU-25-80XV		

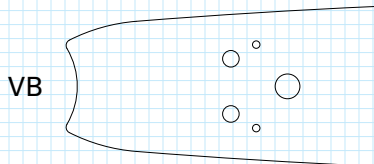
Oregon	New GB Titanium XV	Oregon	New GB Titanium XV	Oregon	New GB Titanium XV
002HSFB149	FF2-35-80XV	643HFL104	FMU-21-63XV	802HSFL114	FM4-27-80XV
002HSFL114	FM4-35-80XV	643HSFL104	FM2-21-63XV	802HSFN104	WM2-27-80XV
002RHF149	FF2-35-80XV	643HSFL114	FM4-21-63XV	802HSFN114	WM4-27-80XV
002RHFL114	FM4-35-80XV	643HSFN104	WM2-21-63XV	802RHFL104	FM2-27-80XV
003HSFL114	FM4-35-63XV	672HSFB163	FF2-23-80XV	802RHFL114	FM4-27-80XV
132HSFL114	FM4-36-80XV	672HSFL163	HF2-23-80XV	802RHFN104	WM2-27-80XV
132RHFL114	FM4-36-80XV	672RHF163	FF2-23-80XV	802RHFN114	WM4-27-80XV
133HSFL114	FM4-36-63XV	672RHFL163	HF2-23-80XV	803HSFL104	FM2-27-63XV
452HSFL163	HF2-14-80XV	732HSFM226	SM2-25-80XV	803HSFL114	FM4-27-63XV
452RHFL163	HF2-14-80XV	732RHF226	SM2-25-80XV	822HFL149	FFU-29-80XV
502HSFL163	HF2-16-80XV	733HSFM226	SM2-25-63XV	822HFL172	HFIU-29-80XV
502RHFL163	HF2-16-80XV	752HFL149	FFU-25-80XV	822HFL172	HFIU-29-80XV
542HSFL104	FM2-17-80XV	752HFL104	FMU-25-80XV	822HSFB149	FF2-29-80XV
542HSFL114	FM4-17-80XV	752HFL149	FM2-25-80XV	822RHF149	WM2-29-80XV
542HSFL163	HF2-17-80XV	752HFL172	HFIU-25-80XV	822HSFL149	HF2-29-80XV
542RHFL104	FM2-17-80XV	752HSFB149	FF2-25-80XV	822HSFL172	HFI-29-80XV
542RHFL114	FM4-17-80XV	752HSFD149	WF2-25-80XV	822RHF149	FF2-29-80XV
542RHFL163	HF2-17-80XV	752HSFL104	SM2-25-80XV	822RHF149	WF2-29-80XV
543HSFL104	FM2-17-63XV	752HSFL114	FM4-25-80XV	822RHFL149	HF2-29-80XV
552HFL163	HFIU-17-80XV	752HSFL149	HF2-25-80XV	822RHFL172	HFI-29-80XV
552HSFB163	FF2-17-80XV	752HSFL172	HFI-25-80XV	882HSFL114	FM4-30-80XV
552HSFL163	HF2-17-80XV	752HSFL205	VB25-80XV	882RHF114	FM4-30-80XV
552RHF163	FF2-17-80XV	752HSFN104	WM2-25-80XV	902HSFB149	FF2-29-80XV
552RHFL163	HF2-17-80XV	752HSFN114	WM4-25-80XV	902HSFL104	FM2-31-80XV
592HSFL104	FM2-20-80XV	752RHF149	FF2-25-80XV	902HSFL114	FM4-29-80XV
592RHFL104	FM2-20-80XV	752RHFD149	WF2-25-80XV	902HSFL149	HF2-31-80XV
593HSFL104	FM2-20-63XV	752RHFL104	FM2-25-80XV	902HSFL205	VB30-80XV
602HFL163	HFIU-20-80XV	752RHFL114	FM4-25-80XV	902HSFN114	WM4-29-80XV
602HSFB163	FF2-20-80XV	752RHFL149	HF2-25-80XV	902RHF149	FF2-29-80XV
602HSFL163	HF2-20-80XV	752RHFL172	HFI-25-80XV	902RHF104	FM2-31-80XV
602RHF163	FF2-20-80XV	752RHFL205	VB25-80XV	902RHFL114	FM4-29-80XV
602RHFL163	HF2-20-80XV	752RHFN104	WM2-25-80XV	902RHFL149	HF2-31-80XV
642HFL104	FMU-21-80XV	752RHFN114	WM4-25-80XV	902RHFL205	VB30-80XV
642HSFL104	FM2-21-80XV	753HSFL104	FM2-25-63XV	902RHFN114	WM4-29-80XV
642HSFL114	FM4-21-80XV	753HSFL114	FM4-25-63XV	903HSFL104	FM2-29-63XV
642HSFN104	WM2-21-80XV	753HSFL205	VB25-63XV	903HSFL114	FM4-29-63XV
642RHFL104	FM2-21-80XV	753HSFN104	WM2-25-63XV	903HSFL205	VB30-63SQXV
642RHFL114	FM4-21-80XV	753HSFN114	WM4-25-63XV	903HSFN114	WM4-29-63XV
642RHFN104	WM2-21-80XV	802HSFL104	FM2-27-80XV	903HSFN114	WM4-36-63XV



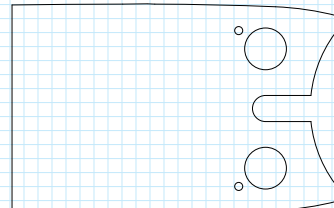
FM, WM



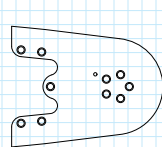
HF, FF, WF



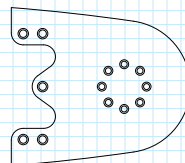
VB



JPS



RM



XV



Diagrams not to scale

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