



Titanium'-XV

- Replaceable nose/tip for extended use of the bar.
- The patented advanced 15 tooth sprocket tip system lowers the RPM of the chain around the nose thereby reducing operating temperature which extends the life of the tip.
- Our unique "Lube Direct™" oil feeder grooves direct lubrication into the bearings to reduce friction and wear, and compliments OEM lubrication systems perfectly.
- Premium roller bearings provide longer life and resistance to tip spreading.
- Ultra-high strength Titanium alloy steel bar body reduces bending and has proven to be the strongest bar available.





Titanium® Urea Harvester Bar

The GB® Titanium® stump treatment bars possess all the same features and benefits as the Titanium®-XV® bars, plus:

- Urea bars are universal and allow you to infeed from the front or back.
- They can be drilled to suit any application.
- Provides better stump coverage due to the chamfered holes.





Titanium'-BC

- Ultra high strength Titanium alloy steel bar body reduces bending and has proven to be the strongest bar available.
- Machined edge on the nose/tip controls chipping which extends tip life.
- "Lube Direct™" internal oil feeder grooves force the lubrication direct to the bearings, keeping them cool and extending nose life.
- Designed to exceed O.E.M. specifications for superior performance.









Titanium' - Slasher

Titanium® Hi Tech Double Ender Bars

The GB® 3/4" pitch double ender bar is made from hi-tech Titanium alloy steel, has precision ground grooves, and will exceed contractors' satisfaction. This bar will take the harsh treatment that harvester machines demand. It can be bent & straightened and will perform with a minimum of rail chipping. It is fully engineered to suit all demanding production requirements.

Features & Benefits

- Designed to exceed O.E.M. specifications for superior performance.
- Made from ultra high strength Titanium alloy steel for durability.
- Precision ground grooves which can be re-grooved as needed.
- A more forgiving bar that can flex without bending.
- Longer bar life.
- Guaranteed performance.





Titanium ProTOP

Titanium® ProTOP™ Professional Chainsaw Bars

GB®'s premium professional chainsaw bar is designed to out-perform all other products on the market. We at GB® are proud of our complete range of bars, but this is the best of the best. All our years of experience and advanced technology have been included in the manufacturing process to ensure this bar is the strongest in the world. GB® consistently endeavors to be in the forefront of the market by using the latest and best quality materials available. GB®'s quality control team inspects every bar to guarantee that you will receive a bar that meets or exceeds GB®'s very high expectations.

Features & Benefits

- One-piece Titanium alloy steel body
- Laser-cut for precision shape and fit
- Increased flexibility in the bar body
- Nose side plates made of hardened Titanium alloy steel.
- During hardening, the nose side plates are injected with Carbon Nitride, which guarantees that Pro-Top™ is the hardest-wearing replaceable sprocket nose in the world
- Nose self-locks over a solid steel web on the bar body, held firmly together by three high-tensile rivets

Precision-ground grooves.

Easy nose replacement.

Hardest wearing rails in the world.

Super-tough, high-tech alloy sprocket glides on precision Swiss bearings.



Arbor Tech Chainsaw Bar

The GB Arbor Tech bar is a slim-contour, one-piece, replaceable sprocket nose guide bar for smaller chainsaws running 3/8 LP chain.

- Manufactured from the same high-tech alloy steel as GB professional bars.
- Pro-quality features and performance, yet weighs no more than a laminated bar, ideal for professional woodcutters.





Replacement Noses



BC[™] Bars Part # GB9BC





XV® Bars Part # GB15XV





Extra Long Bars Part # GB11RQ





Extra Long Bars Part # GB11RA





ProTOP Bars Part # GB11VTQ





ProTOP Bars Part # GB11PTA





ProTOP Bars Part # GB12PTJ



.404" Chain Breaker 404"



Breaks two rivets at once for efficiency. Must be used in conjunction with the Base Clamp Plate (shown but sold separately). Part # GBCB-404-100



Chain Rivet Spinner 404 3/4"

Compatible with both 3/4" and .404" harvester chain, the GB® Chain Rivet Spinner positions the chain horizontally for ease of use and creates more power. The advanced spinner guide and mini guide bars ensure the chain is perfectly placed for spinning. Must be used in conjunction with the Base Clamp Plate (shown but sold separately).



3/4" Chain Breaker 3/4"



Our premium GB® breaker for 3/4" harvester chain. Must be used in conjunction with the Base Clamp Plate (shown but sold separately). Part # GBCB-3/4-100



Chain Reel/Spool Holder 404" 3/4"



Base Clamp Plate 404" 3/4" -PITCH-









GB® Harvester Drive Sprockets

GB® Harvester Drive Sprockets have been redesigned to take advantage of precision casting technology and new material developments.

While lighter and better balanced than other sprockets, they boast a very high surface hardness and offer the user longer life and performance.





















GB Part #	Oregon Part #	Pitch	Teeth
CDE10-404	OR-C10-404	.404"	10
CDE11-404	OR-C11-404	.404"	11
CDE12-404	OR-C12-404	.404"	12
CDE13-404	OR-C13-404	.404"	13
CDE14-404	OR-C14-404	.404"	14
CDE15-404	OR-C15-404	.404"	15
CDE16-404	OR-C16-404	.404"	16
CDE17-404	OR-C17-404	.404"	17
CDE18-404	OR-C18-404	.404"	18



GB Part #	Suits	Pitch	Teeth	Bore	Keyway	Туре	Flange	I.D/O.D
GB701	TIMBCO	3/4"	9	1 1/4"	5/16"	RIM	No	N/A
GB702	TIMBERLINE	3/4"	8	1 1/4"	5/16"	RIM	Yes	N/A
GB702A	TIMBERLINE	3/4"	8	1 1/4"	5/16"	RIM	No	N/A
GB703	WARATAH	3/4"	7	30mm	8mm	RIM	No	N/A
GB704	RISLEY ROLLY	3/4"	9	35mm	N/A	Spline	Yes	N/A
GB706	FEC	3/4"	9	1 1/8"	1/4"	RIM	No	N/A
GB707	CTR	3/4"	15	Spline	N/A	RIM	No	I.D. 28.9mm O.D. 32.5mm
GB708	WOODSMAN PRO WARATAH	3/4"	9	30mm	8mm	RIM	No	N/A
GB710	ROSIN	3/4"	9	Spline	N/A	RIM	Yes	I.D. 27.7mm O.D. 32.5mm
GB711	WARATAH	3/4"	9	2"	8mm	RIM	No	N/A
GB712	WARATAH	3/4"	8	25mm	8mm	RIM	Yes	N/A
GB713	LOG-MATE	3/4"	9	35mm	10mm	RIM	Yes	N/A
GB714	LOG-MATE	3/4"	8	35mm	10mm	RIM	Yes	N/A
GB715	UNICON	3/4"	9	54mm	16mm	RIM	No	N/A
GB718	BELL	3/4"	7	25mm	5/16"	RIM	No	N/A
GB719	WARATAH	3/4"	10	30mm	8mm	RIM	No	N/A



Part Number Crossover Charts

.404" -PITCH-

GB Part#	Oregon Speedmax	Oregon Replaceable	GB Part #	Oregon Speedmax	Oregon Replaceable
FF2-17-80XV		542RHFB149	HF2-20-80XV	602SMRQ163	602RHFL163
FF2-21-80XV		642RHFB149	HF2-25-80XV	752SMRQ149	752RHFL149
FF2-25-80XV	752SMRR149	752RHFB149	HF2-29-80XV	822SMRQ149	822RHFL149
FF2-29-80XV	822SMRR149	822RHFB149	JPS-25-80XV	Iggesung JW-75	5-B
FF2-31-80XV	902SMRS149	902RHFD149	JPS-27-80XV	lggesung JW-80)-В
FM2-17-80XV	542SMRQ104	542RHFL104	JPS-29-80XV	lggesung JW-82	2-B
FM2-20-80XV	592SMRQ104	592RHFL104	PMB5-21-80XV	642SMRQ003	642RHFL003
FM2-21-80XV	642SMRQ104	642RHFL104	PMB5-25-80XV	752SMRQ003	752RHFL003
FM2-25-80XV	752SMRQ104	752RHFL104	PMB5-29-80XV		822RHFL003
FM2-27-80XV	802SMRQ104	802RHFL104	SM2-25-80XV		732RHFM226
FM2-29-80XV		822RHFL104	VB25-80XV		752RHFL205
FM4-21-80XV	642SMRQ114	642RHFL114	VB30-80XV		902RHFL205
FM4-25-80XV	752SMRQ114	752RHFL114	WF2-25-80XV	752SMRS149	752RHFD149
FM4-27-80XV	802SMRQ114	802RHFL114	WF2-29-80XV	822SMRS149	822RHFD149
FM4-30-80XV	902SMRQ114	902RHFL114	WM2-21-80XV	642SMRR104	642RHFN104
FM4-35-80XV	002SMRQ114	002RHFL114	WM2-25-80XV	752SMRR104	752RHFN104
HF2-17-80XV		552RHFL163	WM4-25-80XV	752SMRR114	752RHFN114



GB Part#	Oregon Part#	GB Part #	Oregon Part#
CE27-122BC	271SNCV127	SPM33-122BC	331SNCK225
CE33-122BC	331SNCV127	TI31-122BC	311SNCJ134
CE35-122BC	351SNCV127	TI34-122BC	341SNCJ134
CE36-122BC	371SNCV127	TM34-122BC	341SNCT043
CS44-122BC	431SNCT190	TM36-122BC	361SNCT043
CSB36-122BC	361SNCT156	TM38-122BC	381SNCT043
CT34-122BC	341SNCT133	TM43-122BC	431SNCT043
CTB34-122BC	CSI 401560	VBW32-122BC	321SNCK205
CTT44-122BC	441SNCT210	VBW36-122BC	361SNCK205
JPS35-122BC	lggesung JW3-90N	VBW37-122BC	371SNCK205
KE34-122BC	341SNCT138	WASW32-122BC	321SNCT177
KE36-122BC	361SNCT138	WB1-32-122BC	321SNCT146
KE38-122BC	381SNCT138	WB1-34-122BC	341SNCT146
KE40-122BC	401SNCT138	WB2-36-122BC	361SNCT146
KE45-122BC	451SNCT138	WB2-38-122BC	381SNCT146
LAK32-122BC	321SNCT132	WB2-40-122BC	401SNCT146
MU40-122BC	401SNCT130	WB2-43-122BC	431SNCT146
RDS28-122BC	281SNCT232	WB2-48-122BC	481SNCT146
RY36-122BC	371SNCT231	WB3-43-122BC	431SNCT146
RYN36-122BC	GEM 29500-066	WBSM29-122BC	291SNCT219
SKM33-122BC	331SNCT229	WBSM31-122BC	311SNCT219
SKM36-122BC	361SNCT229	WBSM35-122BC	351SNCT219

GB Part Numbering System

SN 20 - 63 P A—



Extra long and double ended milling bars available at select dealerships.

3/8" -PITCH-

Oregon Part Numbering System

24 0 RN D D025

				<u> </u>					
Length	Gauge	Power Match	Pitch	Mount	Mount	Length	Gauge	Nose	Pitch / Nose Radius
12" 14" 16" 18" 20" 24" 28" 32" 36"	0 = .050" 8 = .058" 3 = .063	RN, PM, RW = Replaceable Sprocket Nose	B .325" D 3/8" E 3/8" F .404" G .325" H 3/8"	D009 — D025 — D176 — E031 — K095 A095 A074 —	HV SN EX SLD UHL SW	12" 14" 16" 18" 20" 24" 28" 32" 36"	.050" .058" .063"	P = ProTOP Replacement Tip V = Large ProTOP Replacement Tip R = Replacement Extra Long Bar Nose WTR = Arbor Tech Replacement Tip	A 3/8" Standard J .325" Standard Q .404" Large

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